REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	B	CHANGED LENGTH, ADDED NOTES	6/3/2003

NOTES:
1. SEAM TO BE WELDED AND PLANISHED.
2. SEAM WELD TO BE VACUUM TIGHT.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
DECIMAL TOLERANCES:
.X ±.030 .XX ±.015 .XXX ±.005

ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63

INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010.
CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°

MATERIAL: **.06 304/316 SST**

FINISH: **NONE**

High Precision Devices

1668 Valtec Lane, Suite C, Boulder, Colorado 80301
Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com

TITLE: **p02101-076 Tube, Ln2 can**

CONFIGURATION: **00-Default**

SIZE	QTY PER ASSM:	SCALE:	SHEET	REV
B	1	1:2	1 OF 1	B
	DATE: 5/19/2004	DRAWN BY: C. Danaher		