REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	B	ADDED DETAIL VIEW & NOTES	
	C	CHANGED DIAMETERS	7/22/2003

DETAIL B
SCALE 1 : 1

SECTION A-A

NOTES:
1. HOLES FOR HELICOILS MUST NOT BREAK THRU OR DIMPLE OPPOSITE SURFACE.
2. TWO-HOLE PATTERN IS ROTATED EVERY 6O DEG.
3. COPPER SIDE TO BE MACHINED TO CLEAN UP SURFACE.

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
DECIMAL TOLERANCES:
.X ±.030 .XX ±.015 .XXX ±.005

ANGULAR TOL: ± 1° SURFACE ROUGHNESS 63

INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010.
CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°

MATERIAL: **304/OF Copper**

FINISH: **N/A**

High Precision Devices

1668 Valtec Lane, Suite C, Boulder, Colorado 80301
Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com

TITLE: **p02101-056 Plate, Bi Metal, LN2**

CONFIGURATION: **0-Default**

SIZE	QTY PER ASSM:	SCALE:	SHEET	REV
B	1	1:2	1 OF 1	C
	DATE: 5/19/2004	DRAWN BY: C. Danaher		