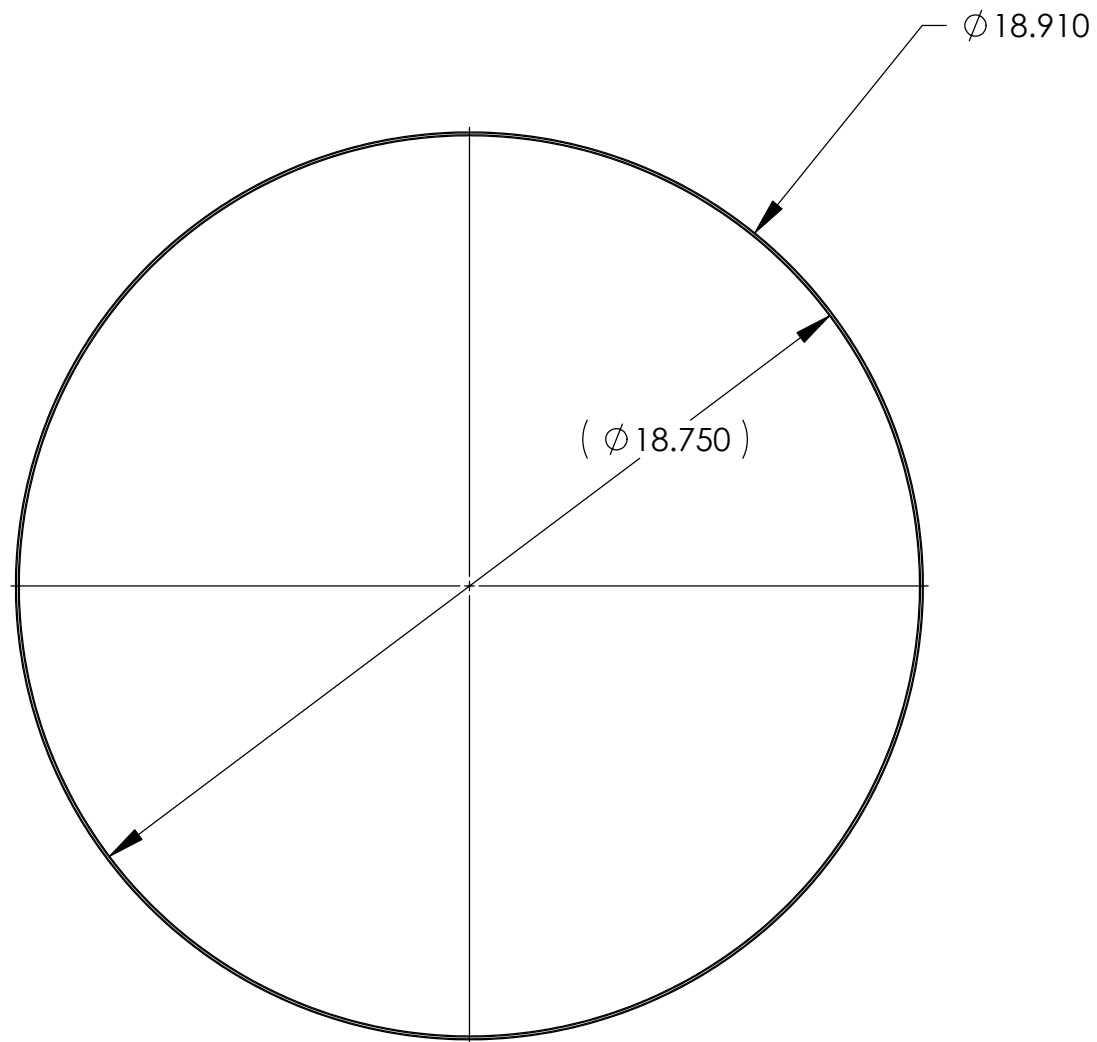


REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	B	CHANGED LENGTH, ADDED NOTES	6/3/2003



- 24.264

NOTES:

1. TUBE TO BE MADE FORM .08" SHEET.
2. SEAM TO BE WELDED AND PLANISHED.
3. WELD IS NOT VACUUM A BOUNDARY.

UNLESS OTHERWISE SPECIFIED:		<div>High Precision Devices</div> <div>1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com</div>				
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005						
ANGULAR TOL: ± 1° SURFACE ROUGHNESS√3						
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°		TITLE: p02101-059 tube, He shield				
MATERIAL: .08 1100 Aluminum		CONFIGURATION: 0-Default				
FINISH: NONE		SIZE B	QTY PER ASSM: 1	SCALE: 1:4	SHEET 1 OF 1	REV B
		DATE: 5/18/2004	DRAWN BY: C. Danaher			