

54321

REVISIONS			
ZONE	REV	DESCRIPTION	DATE
	B	CHANGED GROOVE DIAMETERS	9/25/2003

D

C

B

A

SECTION A-A
SCALE 1 : 4

Ø 19.760

Ø 19.759 GROOVE ID

Ø 19.925 GROOVE OD

(19.760 DIAMETER)

.045

.015

(19.500 DIAMETER)

2X .061

.050

.225

.375

.188

5X CHAMFER 45 DEG X .015

(19.759 DIA)

2X 30°

(19.925 DIA)

DETAIL B
SCALE 2 : 1

R.125 TYP

24X .060

24X .120

Ø 20.500 OD

Ø 20.250 B.C.

Ø 19.500

Ø 18.500

64X Ø .125

NOTES:
1. THIS PART IS SIMILAR TO P02101-067.
2. WEBBED CENTER TO BE CUT OUT POST BRAZING.

UNLESS OTHERWISE SPECIFIED:					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005					
ANGULAR TOL: ± 1° SURFACE ROUGHNESS ³					
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°					
MATERIAL: 3003 Aluminum					
FINISH: N/A					

High Precision Devices				
1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com				
TITLE: p02101-160 Ln2 Shield can fl				
CONFIGURATION: 0-Default				
SIZE B	QTY PER ASSM: 1	SCALE: 1:1	SHEET 1 OF 1	REV B
DATE: 5/17/2004		DRAWN BY: C. Danaher		

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3

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