


REVISIONS			
ZONE	REV	DESCRIPTION	DATE

NOTES:
1. FLANGES ARE TO BE ALIGNED WITH RESPECT TO EACH OTHER (BOLT HOLES ARE TO BE COAXIAL).
2. CENTERS ARE TO BE REMOVED FROM FLANGES AFTER BRAZING.

UNLESS OTHERWISE SPECIFIED:				<h1>High Precision Devices</h1>				
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES:				1668 Valleytec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com				
X ±.030 XX ±.015 XXX ±.005								
ANGULAR TOL: ± 1° SURFACE ROUGHNESS: 								
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°				TITLE: p02101-232 LN2 shield ext Assy				
MATERIAL:				CONFIGURATION: -0 Default				
FINISH:				SIZE	QTY PER ASSM:	SCALE:	SHEET 1 OF 1	REV
				D	DATE: 5/17/2004	DRAWN BY: C. Danaher		A