


REVISIONS			
ZONE	REV	DESCRIPTION	DATE

UNLESS OTHERWISE SPECIFIED:			
DIMENSIONS ARE IN INCHES			
DECIMAL TOLERANCES:			
X	±.030	XX	±.015
XXX	±.005		
ANGULAR TOL: ± 1° SURFACE ROUGHNESS: 			
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110% OF MAJOR DIAMETER X 45°			
MATERIAL:			
FINISH:			
TITLE: <b>p02101-231 He shield can assy</b>			
CONFIGURATION: <b>-0 Default</b>			
SIZE	QTY PER ASSM:	SCALE:	SHEET 1 OF 1
D	1	1:2	REV
DATE:	5/18/2004	DRAWN BY:	C. Danaher
			A