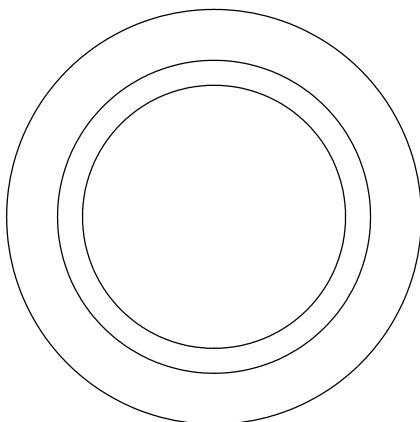
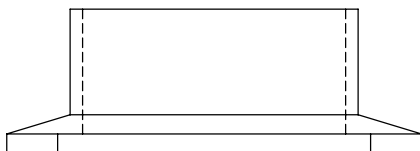


REVISIONS		
REV	DESCRIPTION	DATE



NOTES:  
1. USE MDC P/N 715103.

UNLESS OTHERWISE SPECIFIED:							<div>High Precision Devices</div> <div>1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com</div>				
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005											
ANGULAR TOL: ± 1° SURFACE ROUGHNESS:63/√							TITLE: <b>p02101-089 weld stub, NW40</b>				
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110° OF MAJOR DIAMETER X 45°											
CONFIGURATION: <b>0-Default</b>							SIZE QTY PER ASSM: <b>2</b> SCALE: <b>1:1</b> SHEET <b>1</b> OF <b>1</b> REV <b>A</b>				
MATERIAL: <b>304/316/321 SST</b>											
FINISH: <b>N/A</b>											
DATE: <b>5/17/2004</b> DRAWN BY: <b>C. Danaher</b>											