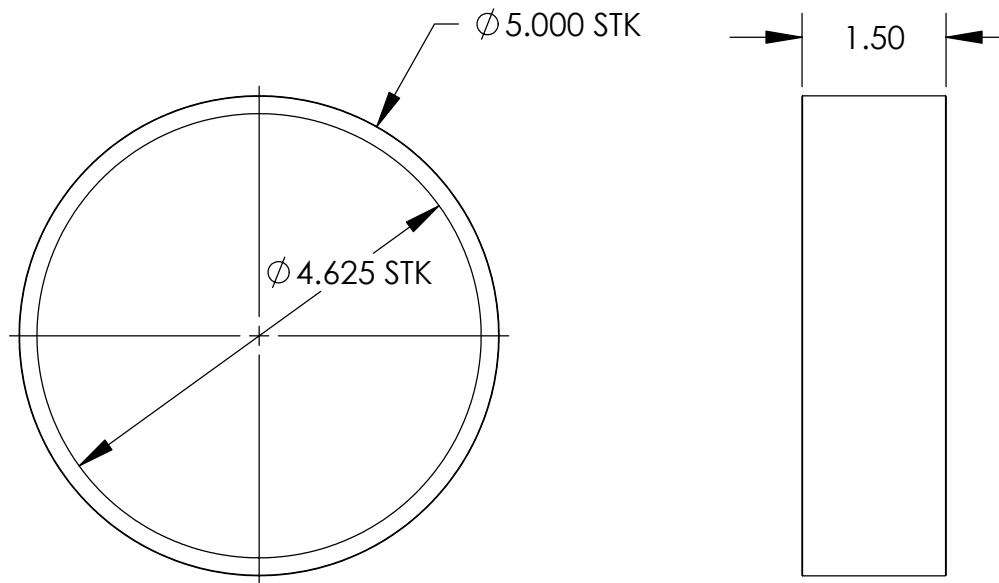


REVISIONS		
REV	DESCRIPTION	DATE
B	Wall thickness was .12	6/6/2003



UNLESS OTHERWISE SPECIFIED:						<div>High Precision Devices</div> <div>1668 Valtec Lane, Suite C, Boulder, Colorado 80301 Phone: (303) 447-2558 Fax: (303) 447-2548 Web Site: www.hpd-online.com</div>					
DIMENSIONS ARE IN INCHES DECIMAL TOLERANCES: .X ±.030 .XX ±.015 .XXX ±.005											
ANGULAR TOL: ± 1 ° SURFACE ROUGHNESS:63/√						TITLE: p02101-042 Tube, gusset, VJ					
INTERNAL AND EXTERNAL SURFACE INTERSECTIONS SHALL BE UNIFORMLY FINISHED WITH CHAMFER .005/.010 X 45° OR RADIUS .005/.010. CHAMFER ALL THREADED HOLES 110° OF MAJOR DIAMETER X 45°						CONFIGURATION: 00-Default					
MATERIAL: 304/316/321 SST						SIZE	QTY PER ASSM: 1	SCALE: 1:2	SHEET 1 OF 1		REV
FINISH: NONE						A	DATE: 5/17/2004	DRAWN BY: C. Danaher		B	